

AMERISTAR®

World's Largest
Ornamental Fence
Manufacturer

MADE IN
AMERICA



www.MontageFence.com



MONTAGE®

Ornamental
Welded Steel Fence
Makes the Grade

20 YEAR
WARRANTY



AMERISTAR®

*Introducing the Most Amazing Break Through
In Fence Manufacturing Technology
Montage®
An Ornamental Fence of Superior Quality
To All Other Fences Available In America
and . . . Imagine This -
IT COSTS LESS!*

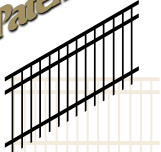
MONTAGE®

Profusion
Welding



U.S. Patent No.
6,811,145

Patented



ATF

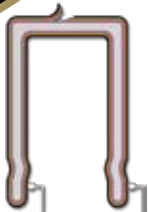
Fully Rakeable
Welded Panel
30" in 8'



MADE IN AMERICA

20 YEAR WARRANTY

COAT



Inside & Outside



**For The First Time
THE SUPER PREMIUM
IS PRICED BELOW
THE ECONOMY GRADE**

Ornamental Fence Has Changed Forever

Available Coast-to-Coast

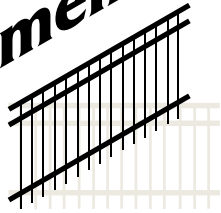
Visit us at www.MontageFence.com for Distributor Information



AMERISTAR®



**Inclined to
Meet the
Needs of
Today's
Environment**



Never, until Montage[®], has there been a system that provided everything ever asked from a fence, without compromise.

It is easy to understand why Montage[®] is being acclaimed as “the greatest innovation ever introduced in the fence industry”!



Before Montage[®], ornamental metal fences offered only compromises. The strength of steel with welded construction meant increased maintenance; the beauty of wrought iron meant significantly higher costs; the capability to follow sloping terrain meant the presence of unsightly fasteners and oversized picket holes, or the higher cost of custom fabrication. Conversely, to provide freedom from maintenance, the use of ultra-light materials such as aluminum and plastic raised the cost and totally sacrificed the strength of a welded steel fence.



To The American Consumer:

“Ornamental Fence is the fastest growing fence product in America over the last decade. No other fence product offers the value, strength, security and maintenance-free ownership of an ornamental fence; if you get what you pay for. As the market grows, so does the number of manufacturers and choices. Everyone wants to get their ‘slice of the pie’. While there are some very high quality fence products available, there are even more that are equally as poor. The latest entries into the market are lightweight, low quality products being imported from several foreign countries, mainly China. Many consumers are falling prey to the lure of extremely low prices, only to discover that the product does not match the investment made. The fragile structure, lightweight construction, poor coating and the need for periodic maintenance far overshadow the cheap price paid. This brochure provides the facts, so you can choose wisely.”

MONTAGE® Ornamental Styles



**Protection
Inside & Out**

**MADE IN
AMERICA**



CLASSIC
3-Rail
Apartment Complex



CLASSIC
3-Rail
Subdivision Border

Amer • i • star® \ ə-ˈmer-ə-stär \ n: An American fence manufacturing company that, by application of advanced technology, innovative design, and maximized speed of business, is the industry's leading pioneer and the world's largest architectural metal fence manufacturer.



CLASSIC
3-Rail
Subdivision Border

Mon • tage® \ män-ˈtäzh \ n: The collection of superior fence features, creatively designed and artistically assembled together, forming a complete and unique fence system, stronger than the sum of its components, with inherent quality and value far exceeding market expectations.



CLASSIC
3-Rail
Water Park

CLASSIC

Distributor inventories of styles and heights may vary. Check with your installation contractor to determine availability.

CLASSIC



CLASSIC
3-Rail
Community Swimming Pool



CLASSIC
3-Rail
Estate Perimeter

In the art world, the term *montage* has been used to identify a collection of related items mounted to form a single set. The Montage® fence system is, in fact, a collection of Ameristar's greatest fence designs and innovations blended into a single fence system.



CLASSIC
3-Rail
Master Planned Community

Montage® fills all of today's fence needs!

- ALL-PURPOSE
- ALL-TERRAIN
- ALL-WEATHER
- ALL-BUDGET



CLASSIC
3-Rail
High-Rise Condominiums

U.S. Patent No.
6,811,145

Profusion Welded
Extra Strength

CLASSIC
Traditional Spears

MONTAGE® Ornamental Styles

**20 YEAR
WARRANTY**

ProFusion

**Welded
Extra Strength**



MAJESTIC
3-Rail
Golf Course Perimeter



MAJESTIC
3-Rail
Residence

ProFusion® is the revolutionary automatic process that combines fusion and laser technology to weld rigid, yet virtually invisible, structural connections with no unsightly exposed fasteners.



MAJESTIC
3-Rail
Subdivision Border

Lawn equipment, falling limbs, meter readers, rough-housing teenagers - all these contribute damage and wear to a backyard fence. Only welded steel fences will stand any chance to survive these long-term abuses.



MAJESTIC
3-Rail with Rings
Residential Pool

MAJESTIC

Distributor inventories of styles and heights may vary. Check with your installation contractor to determine availability.



MAJESTIC
3-Rail
Community Entrance Area



MAJESTIC
3-Rail
Scenic Overlook

The rigid welded steel construction of Montage® makes it highly suitable for commercial applications such as retail businesses, storage facilities, schools, health care facilities and golf courses and recreational parks.



MAJESTIC
3-Rail
Water Park

The maintenance-free E-Coat finish makes Montage® suitable for any climate, hot or cold, wet or dry. Ameristar® uses the same cyclic testing technology used in the automotive industry to ensure that Montage® fences will not only endure harsh environments, but will withstand the repeated seasonal shifts in weather and temperature.



MAJESTIC
3-Rail
Residence



**Protection
Inside & Out**

**MAJESTIC
Flush Toprail**

MONTAGE®
Welded Steel Strength

FACT! The Truth About Aluminum

WHAT YOU NEED TO KNOW Aluminum Is Assembled With 1/2" Screws

Montage®
Heavy Duty Steel
Profusion™ Welded



← THIS
Welded Steel
Rigidly Withstands
Severe Impact

Aluminum
Lightweight Alloy
Screw or Rivet Connections



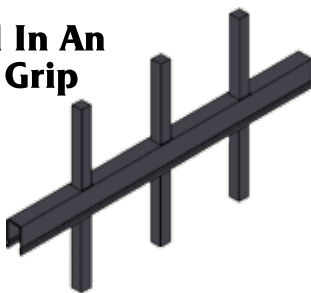
NOT THIS →
Light Aluminum
Ruined by
Minimal Impact

Welded Steel Panels Can Absorb
4 Times More Impact
Than Light Aluminum

A Lifetime Warranty on the
Aluminum Finish Means Little
When the Structure Fails

Strength of Picket Connections

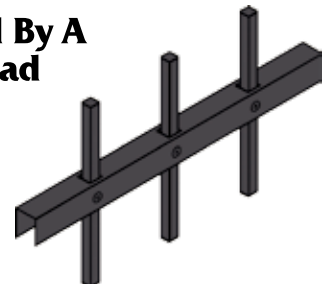
**Held In An
Iron Grip**



← THIS
Invisible
Rigid
Secure
Weld

NOT THIS →
Unsightly
Loose
Insecure
Screw

**Held By A
Thread**



Test It Yourself
Find Installed Examples
SHAKE Each Fence
Feel The Difference!

The rigid Profusion welded panel has permanent connections, making it invulnerable to disassembly attempts.

The tenuous screw connection can be removed in seconds by a child or vibrate loose from turbulent winds.

Ornamental Facts

- The number one shortcoming of ornamental aluminum fence is long-term strength and durability.
- Residential grade aluminum fence does not offer the structural integrity to stand up to years of service through the wear and tear found in your backyard. Lightweight materials, tek-screw construction and weak punched posts make aluminum ornamental a “cosmetic only” fence.
- The lifetime warranties offered on aluminum cover only corrosion and coating durability. However, the majority of all aluminum failure comes from structural failures of the product. Bottom line; regardless of the structural failure, if there is no corrosion present and the coating is intact, there may be no valid claim!!

Montage®

Profusion™ Welded Steel

Steel post, 2-1/2 times stronger than aluminum, remains sealed from the elements, uncompromised in structure.



THIS

Rails Held Firmly - Cannot Pull Out



Aluminum

With Tek Screws

The holes in punched posts allow water to enter. When this expands during a freeze, the post will burst apart.



NOT THIS

Weakened Post Breaks Under Concentrated Stress



MAKE THE STRONG CHOICE

Welded Steel Will

Last Longer

FACT!

**It's All About
STRENGTH**

MONTAGE®
E-Coated Inside & Out

FACT! The Truth About Coatings

WHAT YOU NEED TO KNOW

Montage® Total Submersion E-Coat



THIS

Maintenance-free Surface
Backed by 20 Year Warranty!

Typical Steel Exterior Paint Application



NOT THIS

Painted Steel-
Destroyed
After 2 Years

For corrosion to begin, there must be an exposed surface that is not protected. Typical paint processes, no matter how carefully applied, cannot cover many vulnerable exterior surfaces such as the underside of a channel rail or the open area near the end of a tubular picket. Major corrosion problems start from the inside. Montage® is coated by the same E-Coat process proven in the automotive industry to ensure application coverage of all exposed surfaces.



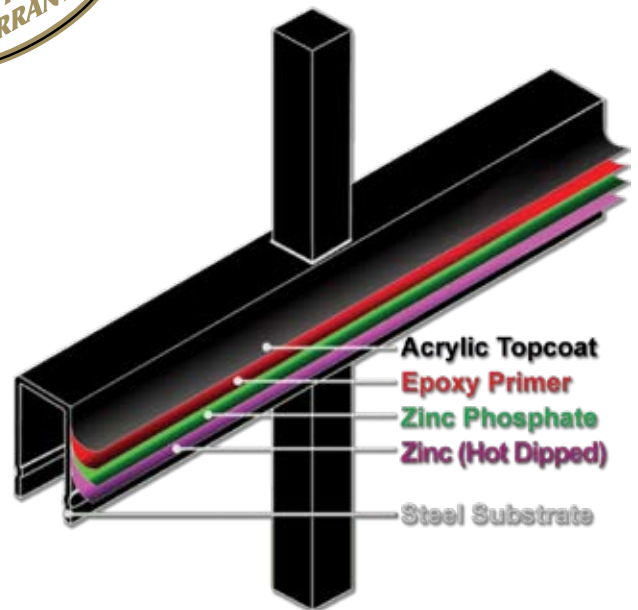
Multi-Layer E-Coat Process



Coating Facts

1. The quality of coating on your ornamental fence is the single biggest factor in yearly maintenance expense. Montage's 20 year warranty (E-Coat™ Multi-Layer E-Coat process) ensures there will be little if any maintenance expense for years.

2. Montage® is the ONLY ornamental fence in America that offers 100% protection INSIDE AND OUT. Yearly maintenance can be done on the exterior of your fence, but how do you maintain the inside where major (total failure) rust problems occur? Inside ground level of posts, the underneath side of horizontal rails and inside the bottom of pickets are the most vulnerable areas of rust. No other steel ornamental fence offers this level of protection and peace of mind.



Montage® ATF™ (All Terrain Fence)



← THIS
Follows Grades Up To 30" Rise In 8' Run Without Gaps

Typical Steel Fixed Panel Shape



NOT THIS →
Unightly Stair-Step Installation Leaves Gaps & Open Areas



Montage® ATF™ Raked Panel



← THIS
Smooth, Clean Appearance at Picket to Rail Intersection

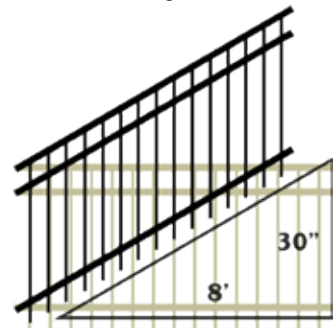
Typical Aluminum Double-Punched Rails



NOT THIS →
Oversized Rail Holes Deduct From Strength & Appearance

ATF™ Rakable All Terrain Fence

As an alternative to standard Montage® fixed vertical panel, the patent pending ATF™ (All Terrain Fence) panel design enables the maximum bias for all Montage® styles. It is the only welded steel fence with the capability to follow severe grade changes and it can follow uneven ground contours like a second skin.



Montage® is the only welded panel design that allows 3-Rail and extended picket designs to follow severe slopes.

MAKE SURE THERE ARE NO GAPS

**ATF™ Will Hug Your
Landscape**

FACT!

**MONTAGE®
All Terrain
Panel Design**

MONTAGE® Ornamental Styles

MADE IN
AMERICA



**Protection
Inside & Out**



GENESIS
3-Rail With Quad-Flares & Rings
Office Complex



GENESIS
3-Rail
Storage Facility

The extended pickets of the Genesis form the popular and attractive style that terminates with a simple flat-top, effectively protecting the perimeter without competing with landscape or architecture.



GENESIS
3-Rail With Quad-Flares
Between Brick Columns

The Genesis name was coined for this panel design because it acts as a foundation for creation of multiple custom looks by the addition of decorative Triad or Quad-Flare finials.



GENESIS
3-Rail
Commercial Business

GENESIS

Distributor inventories of styles and heights may vary. Check with your installation contractor to determine availability.

GENESIS



GENESIS
3-Rail With Triads
Apartment Complex

The Genesis style carries an inherent beauty that adds a decorative touch to any residential landscape, whether an individual home, a gated community, or a series of multi-family dwellings.



GENESIS
3-Rail With Quad-Flares
Neighborhood Perimeter

The addition of a row of rings between the top two rails is a wise choice in two ways: it enhances the decorative look while it nearly doubles the strength of the fence.



GENESIS
3-Rail With Quad-Flares & Rings
Country Estate



GENESIS
3-Rail With Triads & Rings
Railroad Barrier

U.S. Patent No.
6,811,145

Profusion **Welded**
Extra Strength

GENESIS
Added Options

MONTAGE® Pool, Pet & Play® Fences

3" Air Space

MADE IN AMERICA



POOL, PET & PLAY®
Majestic 3-Rail - 3" Space
Swimming Pool



POOL, PET & PLAY®
Majestic 3-Rail - 3" Space
Swimming Pool

The Pool, Pet & Play® series of fences has been designed to exceed most pool and playground safety codes and regulations; however, *you should consult your local authority before installation to ensure compliance.*



POOL, PET & PLAY®
Classic 3-Rail - 3" Space
Swimming Pool

High technology manufacturing provides the safety and security of the 3" air space in Pool, Pet & Play® fences for little more than the cost of typical fences made with a wider 4" space that cannot keep your small dogs in or your neighbor's pets out.



POOL, PET & PLAY®
Classic 3-Rail - 3" Space
Pet Containment

**POOL, PET & PLAY®
FENCES**

Distributor inventories of styles and heights may vary. Check with your installation contractor to determine availability.

**POOL, PET & PLAY®
FENCES**



POOL, PET & PLAY®
Classic 3-Rail - 3" Space
Pet Containment



POOL, PET & PLAY®
Classic 3-Rail - 3" Space
Pet Containment

Although many regulations allow almost a 4" space between pickets, use of aluminum or plastic that can flex 2-1/2 times more than steel puts the safety of your child or pet in jeopardy. Not so with 3" spaced Montage® Pool, Pet & Play® welded steel fences.

The 3" picket-to-picket space of Pool, Pet & Play® fences allows you to have a beautiful ornamental barrier that will keep your pets and children contained without the need to add an unsightly wire mesh supplement.



POOL, PET & PLAY®
Majestic 3-Rail - 3" Space
Child Care Center Play Area



POOL, PET & PLAY®
Majestic 3-Rail - 3" Space
Public Playground Perimeter



3" Air Space

Pool, Pet & Play® Fences
Increased Protection
For Your Most
Valuable Assets

MONTAGE® Standard Welded Gates

MADE IN AMERICA

NON-SAG GATES

**Welded
Extra Strength**



STANDARD GATE
Classic 3-Rail
Single Swing



STANDARD GATE
Majestic 3-Rail
Single Swing

Montage® swing gates are fabricated by welding at all intersections. This means Montage® gates won't sag. In contrast to this, typical aluminum gates, assembled with small screws, can support only a third of the weight capacity of a Montage® gate.



STANDARD GATE
Majestic 3-Rail
Double Swing

The welded steel Montage® gates, both single and double swing, are built with heavy-duty gate up-rights to ensure that you'll never have a problem with gate fit or operation.



STANDARD GATE
Classic 3-Rail
Double Swing

STANDARD GATES

CUSTOM GATES

Any special entry need can be addressed by Ameristar's ability to fabricate a range of arched walk gates, decorative estate gates, and sliding cantilever gates to accompany your Montage® perimeter fence.



ARCHED GATE
Classic 3-Rail
Single Swing



TRANSPORT GATE
Classic
Cantilever Rollers



ESTATE GATE
Genesis 3-Rail With Quad-Flares
Double Swing

Each swing gate is made with doubly heavy framework and pickets to enable a complete weld at every joint. Each cantilever gate has an enclosed track that lets the rollers slide smoothly regardless of weather while keeping you safe from injury.

MontageFence.com



**Protection
Inside & Out**

MONTAGE®
Custom Entry Gates

MONTAGE®
Integrity
from Start to Finish

FACT!
You Must
Choose Wisely
WHAT YOU NEED TO KNOW

Quality is Only Good If the Process is Controlled

Ameristar Ensures Quality From Start To Finish
Controlling All Manufacturing Operations in Tulsa, OK, USA



- *15 Separate Quality Checkpoints Are Verified*
- *Strength Tested To ASTM Ornamental Fence Standard F2408*
- *Cyclic Testing of E-Coat Ensures All-Weather Protection*

Warranties Are Only As Good As The Company Behind Them

Ameristar Has the Proven Record of Performance and the Financial Stability to Satisfy Any Product or Service Need for the Duration!

“AMERISTAR” American Owned and American Made

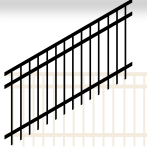


If you're selecting a wine, you look for the best *vintage*; if you're picking a horse to win, you look for a *thoroughbred* of the best stock. If you need a fence, Montage® carries the same prestige you attribute to a vintage wine and the same purity of origin and integrity of development you associate with a pedigreed thoroughbred. The Montage® seal is your assurance that you are receiving a truly genuine ornamental fence from Ameristar®.

Supplemental Information

Montage[®] Specifications

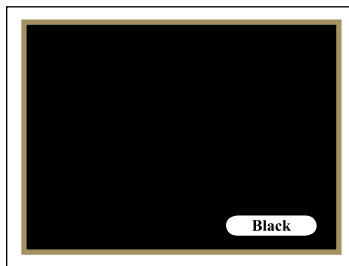
While the stout Montage[®] fence system is suitable for most applications, Ameristar[®] also offers the deluxe Montage Plus[®] for applications requiring extra strength or a more substantial look.

	Montage [®]	Montage Plus [®]
Material	Galvanized Steel 50,000 PSI (ASTM A653)	Galvanized Steel 50,000 PSI (ASTM A653)
Pickets	5/8" Square x 18 Ga.	3/4" Square x 16 Ga.
Rails	.0790" x 0.075" Top 1.235" x 0.075" Sides	1.4375" x 0.075" Top 1.500" x 0.075" Sides
Posts	2" Square x 16 Ga.	2-1/2" Square x 16 Ga.
Coating	E-Coat 20 Year Warranty	E-Coat 20 Year Warranty
Construction	Profusion Welded	Profusion Welded
Heights Available	3', 3-1/2', 4', 4-1/2', 5', 6'	3', 3-1/2', 4', 4-1/2', 5', 6', 7', 8'



Montage[®] Colors

Standard Color



By Special Order Only



MONTAGE[®]
Makes the Grade

MONTAGE[®]

Ornamental
Welded Steel Fence

20 YEAR
WARRANTY



MontageFence.com



AMERISTAR[®]

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