



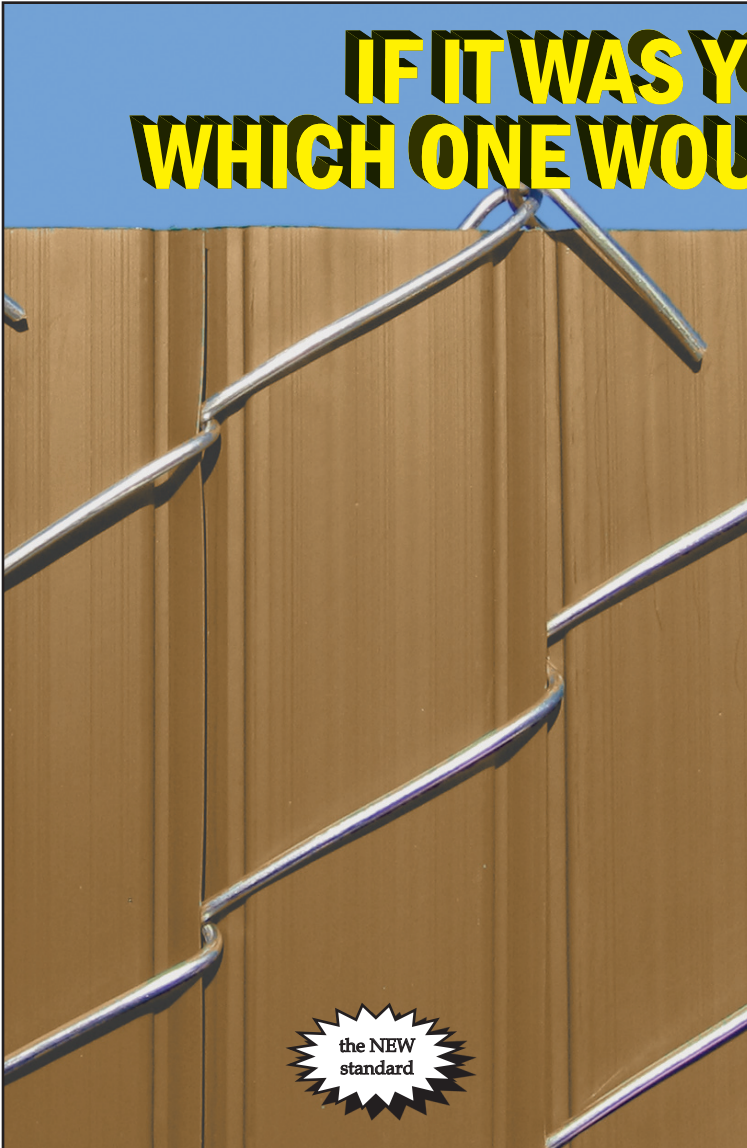
PrivacyLink®

COMMERCIAL

RESIDENTIAL

INDUSTRIAL

**IF IT WAS YOUR FENCE,
WHICH ONE WOULD YOU CHOOSE?**

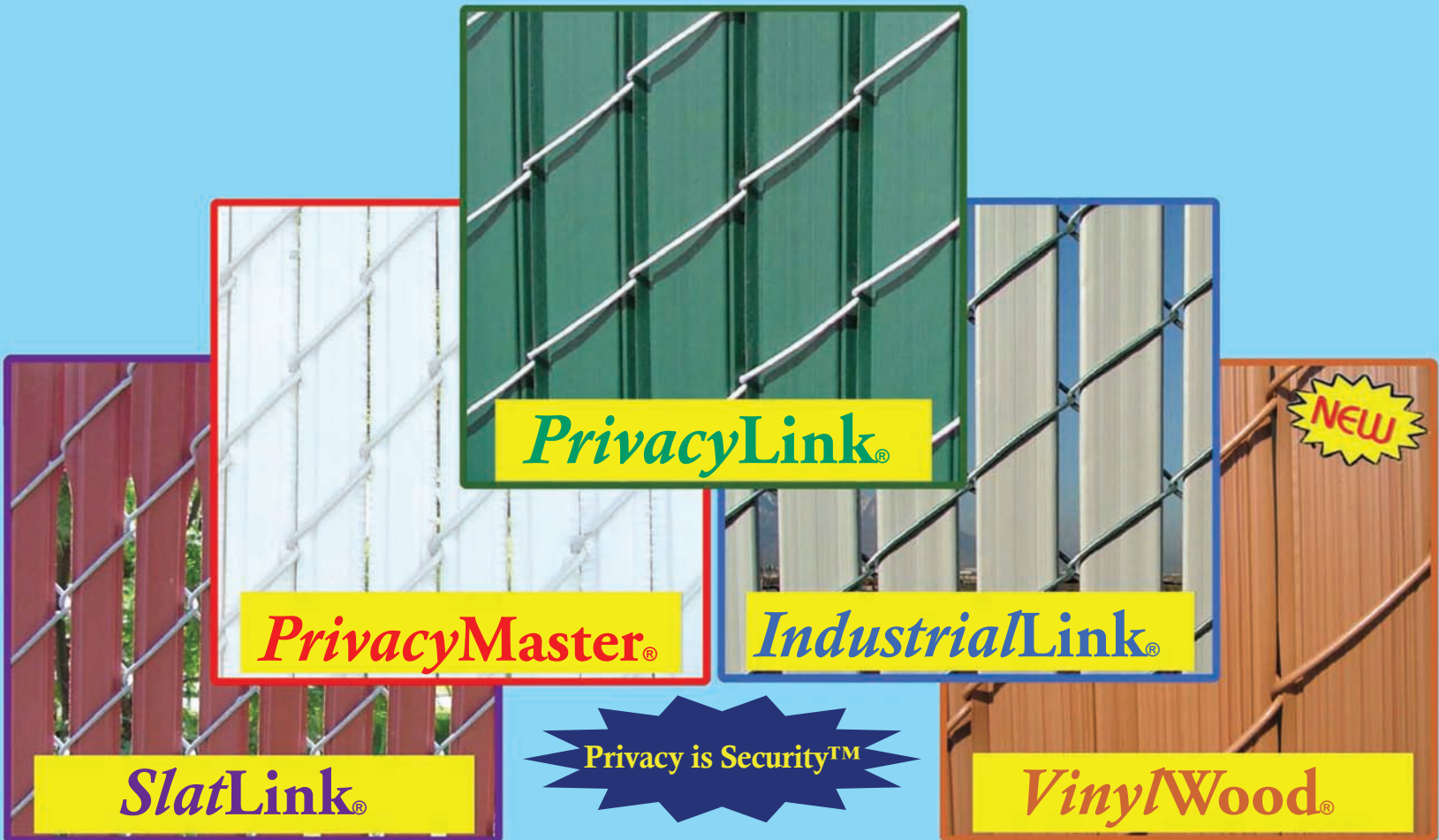


the **NEW**
standard



the **old**
standard

Privacy Decorative Slats "PRE-WOVEN" into the wire



PrivacyLink® Products Specifications	PrivacyLink® Buyers Choice	VinyWood®	IndustrialLink®	PrivacyMaster®	SlatLink®
Wind load and privacy factor - approximately	98%	98%	75%	90%	80%
3 1/2" x 5" Mesh	Yes	Yes	Yes	No	No
2" x 2" Mesh	No	No	No	Yes	Yes
Available in 9 or 11 gauge galvanized before weaving (GBW) Type II class IV wire (1.20 oz.)	No	No	No	Yes	Yes
Available in 9 or 10 gauge galvanized before weaving (GBW) Type II class IV wire (1.20 oz.)	Yes	No	Yes	No	No
Available in 9 gauge galvanized before weaving (GBW) Type II class V wire (2.0 oz.)	Yes	No	Yes	Yes	Yes
Available in 9 gauge finish 10 gauge core fused & bonded vinyl coated wire - 7 colors available (except VinylWood)	Yes	Yes	Yes	Yes	Yes
Available in 9 gauge aluminized wire	Yes	No	Yes	Yes	Yes
Self-locking double wall slats (no staples)	Yes	Yes	No	Yes	Yes
Chain link manufactured up to 12' high	Yes	Yes	Yes	Yes	Yes
Available in 25' rolls, 5' increments thereafter	Yes	Yes	Yes	Yes	Yes
Slats inserted into chain-link fabric	Yes	Yes	Yes	Yes	Yes
Available in 9 different slat colors below	Yes	No	Yes	Yes	Yes
Fifteen year pro-rata limited warranty	Yes	Yes	Yes	Yes	Yes

SLAT COLORS



WIRE / CHAIN LINK COLORS

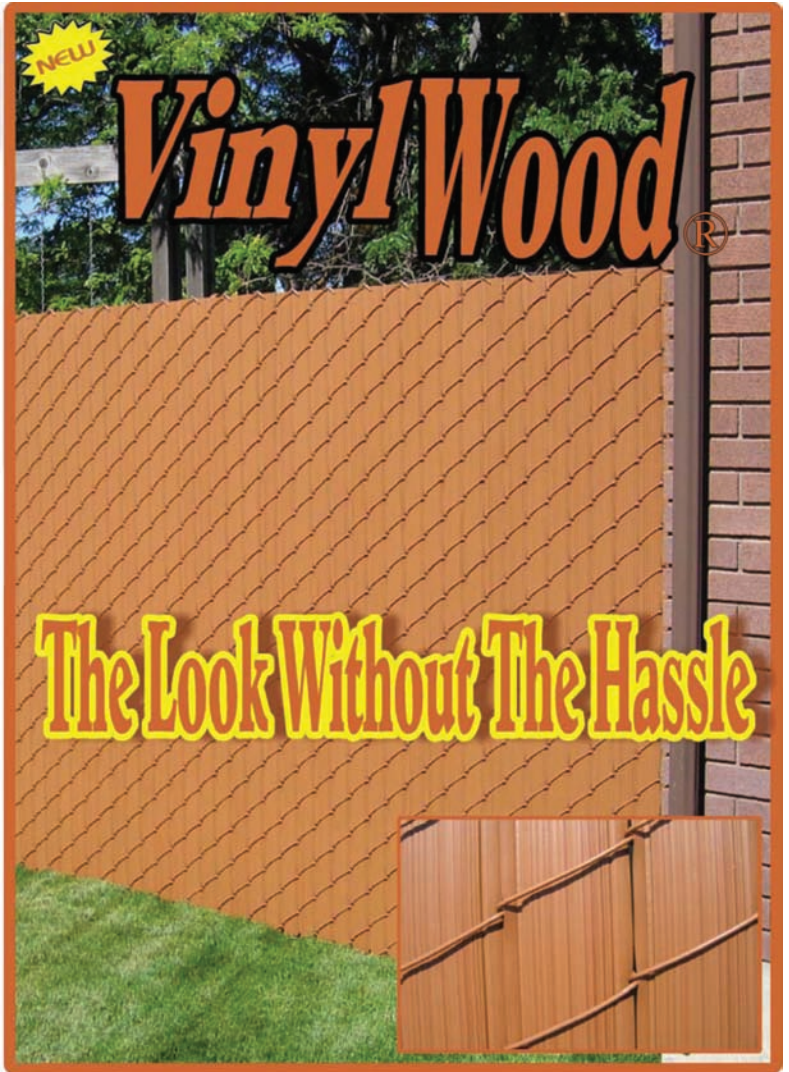


Mix any color of slat with any color of wire (except VinyWood®). Colors are approximations. Additional colors are available upon request.

Stronger Vinyl Fence Alternate

Vinyl fence is very expensive and commands top dollar often leaving the potential customer unable to afford it with no alternative. *PrivayLink* offers a privacy fence with white PVC coated wire, white slats and a white top cap that looks much like a vinyl fence, is considerably sturdier, and is less expensive.

White Top Cap



PrivacyLink® Advantages

- Labor Savings
- More Private
- Maintenance Free
- Cost Efficient
- Environmental Control
- Virtually Non-Climbable
- Less Installation Time
- The original Manufacturer
- Wind Screen
- Theft Resistant
- Decorative
- Sound Barrier



Architectural Reference Specification

Reinforced Vinyl Fence

While it is the intent of this specification to assist the professional specifier in making an informed choice of components and installation techniques, this is still a general specification. Certain details such as framework sizes, post spacing and concrete footer sizes must be tailored to the specifics of the job site. Wind loading data, freeze-thaw rates and other site conditions must be considered.

PART 1 GENERAL

1.1 Summary

This specification details the components and requirements for complete fence systems incorporating:

PrivacyLink®
VinylWood®
Industrial Link®
PrivacyMaster®
SlatLink®

1.2 Work Included

The contractor shall provide labor, materials and all necessary accessory items for the installation of the privacy fencing system specified herein.

1.3 Related Work

General Conditions - Earthwork - Concrete

1.4 System Description

The privacy fencing system shall be a complete system made up of chain link fence fabric (Re-enforced Vinyl Fence Fabric) with pre-inserted polyethylene slats, framework, fittings, gates and incidental accessory items.

1.5 Quality Assurance

Installer Qualifications: Company specializing in performing the work of this section with minimum five (5) years documented experience.

1.6 References

ASTM D638	Standard Test Method for Tensile Properties of Plastics
ASTM D746	Standard Test Method for Brittleness
ASTM D747	Standard Test Method for Apparent Bending Modulus of Plastics by Means of a Cantilever Beam
ASTM D1238	Standard Test Method for Flow Rates of Thermoplastics by Extrusion Plastometer
ASTM D1505	Standard Test Method for Density of Plastics by the Density-Gradient Technique

(All ASTM Standards referenced in this specification)

1.7 Submittals

Shop drawings, manufacturer's product data and samples, plan layout including spacing of components, accessories and post details shall be submitted for approval.

PART 2 PRODUCTS

2.1 Manufacturer

The Reinforced Vinyl Fence fabric with pre-inserted slats shall be manufactured by **PrivacyLink®**, LLC P.O. Box 295, Hyde Park, Utah 84318. The manufacturer may be contacted at 800-574-1076, 435-563-1058 or via fax at 435-563-1062.

The manufacturer's web site is located at <http://www.eprivacylink.com> and E-Mail may be sent to info@privacylink.com. All other components of the system such as framework, fittings and gates shall be manufactured by various standard fence industry manufacturers.

2.2 3 1/2" x 5" Mesh Products

Reinforced vinyl fence fabric

A. PrivacyLink® & IndustrialLink®

The fence fabric shall be:

- Height** {choose one}
3', 42", 4', 5', 6', 7', 8', 10', 12' high.
Fabric Diameter & Finish {choose one}
- 3-1/2" x 5" mesh by 9 ga. (0.148") galvanized before weaving per ASTM A392 & A817, 1.2 oz Type II Class 4.
OR
 - 3-1/2" x 5" mesh by 10 ga. (0.135") galvanized before weaving per ASTM A392 & A817, 1.2 oz Type II Class 4.
OR
 - 3-1/2" x 5" mesh by 9 ga. finish (10ga. Core) vinyl coated by the thermally fused and bonded method per ASTM F668, Class 2b.
OR
 - 3-1/2" x 5" mesh by 9 ga. (0.148") aluminized before weaving per ASTM A491, Type I.
OR
 - 3-1/2" x 5" mesh by 9 ga. (0.148") galvanized before weaving per ASTM A392 & A817, 2.0 oz Type II Class 5.

Fabric Color {choose one when using #3 above}:
The vinyl coated chain link fabric shall be black, brown, beige, dark green, white, gray or redwood. The privacy slats for **PrivacyLink®**, which are pre-inserted at the time of manufacturing, shall be double wall, self locking and approx 2.85" wide to provide a tight fit in the fence fabric and provide a 98% approx privacy. The privacy slats for **Industrial Link®** which are pre-inserted at the time of manufacturing shall be double wall and approx 2.375" wide to provide a privacy fence fabric with a 75% approx privacy. The slats shall be held in position in the chain link fabric by either a staple or a stitch. Both types of slats shall be manufactured from virgin, high density polyethylene and shall be {choose one} white, redwood, dark brown, forest green, beige, gray, black, royal blue or sky blue (color chart available from the manufacturer on request).

B. VinylWood®

The fence fabric shall be:

- Height** {choose one}
3', 42", 4', 5', 6', 7', 8', 10', 12' high.
Fabric Diameter & Finish
- 3-1/2" x 5" mesh by 9 ga. finish (10ga. Core) vinyl coated by the thermally fused and bonded method per ASTM F-668, Class 2b.
Fabric Color: The vinyl coated chain link fabric color shall be "Cedar Tone." The privacy slats, which are pre-inserted at the time of manufacturing, shall be double wall, fluted to give a wood like appearance, self-locking and approx 2.85" wide to provide a tight fit in the fence fabric and provide a 98% approx privacy. The slats shall be manufactured from virgin, high-density polyethylene and the color shall be "Cedar Tone."

2.3 2" x 2" Mesh Products

Reinforced vinyl fence fabric

A. PrivacyMaster® & SlatLink®

The fence fabric shall be:

- Height** {choose one}
3', 42", 4', 5', 6', 7', 8', 10', 12' high.
Fabric Diameter & Finish {choose one}
- 2" mesh by 9 ga. (0.148") galvanized before weaving per ASTM A392 & A817, 1.2oz Type II Class 4.
OR
 - 2" mesh by 11 ga. (0.120") galvanized before weaving per ASTM A392 & A817 1.2oz Type II Class 4.
OR
 - 2" mesh by 9 ga. finish (10ga. Core) vinyl coated by the thermally fused and bonded method per ASTM F668, Class 2B.
OR
 - 2" mesh by 9 ga. (0.148") aluminized before weaving per ASTM A491, Type I.
OR
 - 2" mesh by 9 ga. (0.148") galvanized before weaving per ASTM A392 & A817, 2.0 oz Type II Class 5.

Fabric Color {choose one when using c. above}:
The vinyl coated chain link fabric shall be black, brown, beige, dark green, white, gray or redwood. The privacy slats for **PrivacyMaster®** which are pre-inserted at the time of manufacturing shall be double wall, self-locking, approx 1.5" wide to provide a tight fit in the fence fabric and provide a 90% approx privacy.

The privacy slats for **SlatLink®** which are pre-inserted at the time of manufacturing shall be double wall, self-locking, approx 1.25" wide to provide a tight fit in the fence fabric and provide an 80% approx privacy.

The slats shall be manufactured from virgin, high density polyethylene and shall be {choose one} white, redwood, dark brown, forest green, beige, gray, black, royal blue and sky blue (color chart available from the manufacturer on request).

2.4 Framework, Fittings & Gates

Framework, per ASTM F1043 - Standard Specification for Strength and Protective Coatings on Metal Industrial Chain Link Fence Framework {special consideration to wind loading should be considered}. Fence Fittings, per ASTM F626 - Standard Specification for Fence Fittings. Swing & Slide Gates, per ASTM F900 & F01184 - Standard Specification for Industrial and Commercial Swing Gates & Slide Gates.

PART 3 EXECUTION

3.1 Preparation

Prepare the grade and remove surface irregularities, if any, which may interfere with the installation of the fence.

3.2 Installation

Per ASTM F-567 - Standard Practice for Installation of Chain Link Fence

3.3 Clean Up

Contractor shall clean the job site of excess materials and debris. Material from posthole excavations shall be scattered uniformly away from the posts.



Before Weaving	After Weaving
1.2 oz is class 1	1.2 oz is type II class 4
2.0 oz is class 2	2.0 oz is type II class 5

PrivacyLink®

P.O. Box 295 Hyde Park, Utah 84318

Tel: (800) 574-1076 (435) 563-1058 Fax: (435) 563-1062

Web: www.eprivacylink.com Email: info@eprivacylink.com

Copyright ©2007 PrivacyLink - All Rights Reserved

